

MH-3015/4020/6020/6025

Technical Specifications



6kW UP TO 20kW FIBER LASER

MH-3015|4020|6020|6025

Item	Specification	Unit
Cutting area	3000 4000 6000 6000 x 1500 2000 2000 2500	mm * mm
Maximum stroke X and Y axis	3100 4100 6100 6100 x 1550 2050 2050 2550	mm * mm
X- and Y-axis positioning accuracy	±0.03	mm
Repositioning accuracy	±0.02	mm
Maximum positioning speed X- and Y-axis	115	m/min
Max. simultaneous X- and Y-axis positioning speed	160	m/min
Maximum acceleration X- and Y-axis	12 12 10 10	m/s ²
Maximum simultaneous X- and Y-axis acceleration	15 15 15 15	m/s ²
Maximum Z-axis acceleration	20	m/s ²
Maximum sheet weight	1250 2200 3300 4100	kg
Basic machine main dimensions (LxW)	9350 11350 15650 15650 x 2850 3470 3470 3980	mm*mm*mm
Maximum pressure oxygen cutting gas	10	bar
Maximum pressure nitrogen cutting gas	25	bar
Maximum pressure third cutting gas	25	bar
Minimum compressed air inlet pressure	6	bar
Maximum compressed air consumption	5	NI/s

ELECTRICAL INSTALLATION REQUIREMENTS

Item	Specification	Unit
Power supply	3 x 400	V
Net frequency	50	Hz

- **Double-drive gantry flying optics laser cutting machine with lightweight aluminum bridge optimized for high dynamics without compromising parts cutting accuracy.**
- **Designed for laser beam delivery by optical fiber (6kW to 20kW).**
- **Heavy and rigid machine frame structure.**

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